

BRAKE ASSEMBLY TABLE OF CONTENTS

Source: from GLASTAR ASSEMBLY MANUAL VOL. 1 Revision C 5/1/97

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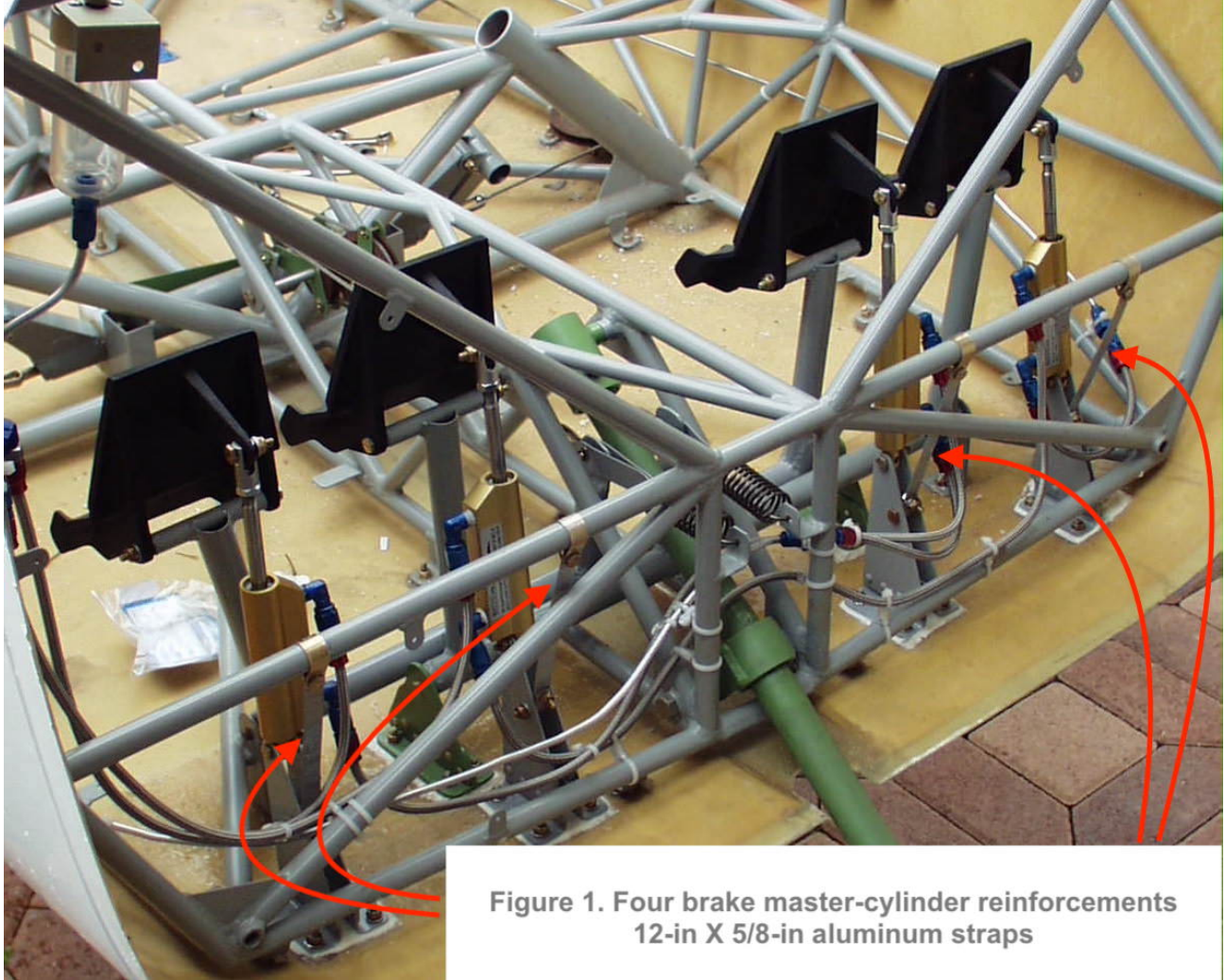
Addendum: Brake master cylinder reinforcement

1. Prepare four 12-inch long by 5/8-inch wide straps of 0.063-inch thick aluminum. Each pair of master-cylinder brackets, on both pilot and co-pilot sides, will be reinforced with one of these reinforcement straps.
2. For each of the four master cylinders now installed, bend the upper end of the strap into an Adel-clamp shape (or loop) to fit around the diameter of the horizontal tube of the cage, forward of each master cylinder (see Figure 1, below).
3. Bend the lower end of the four straps into another Adel-clamp shape to fit around the diameter of an AN3 bolt, which is bolted between the left and right master-cylinder brackets (see Figure 2, below).

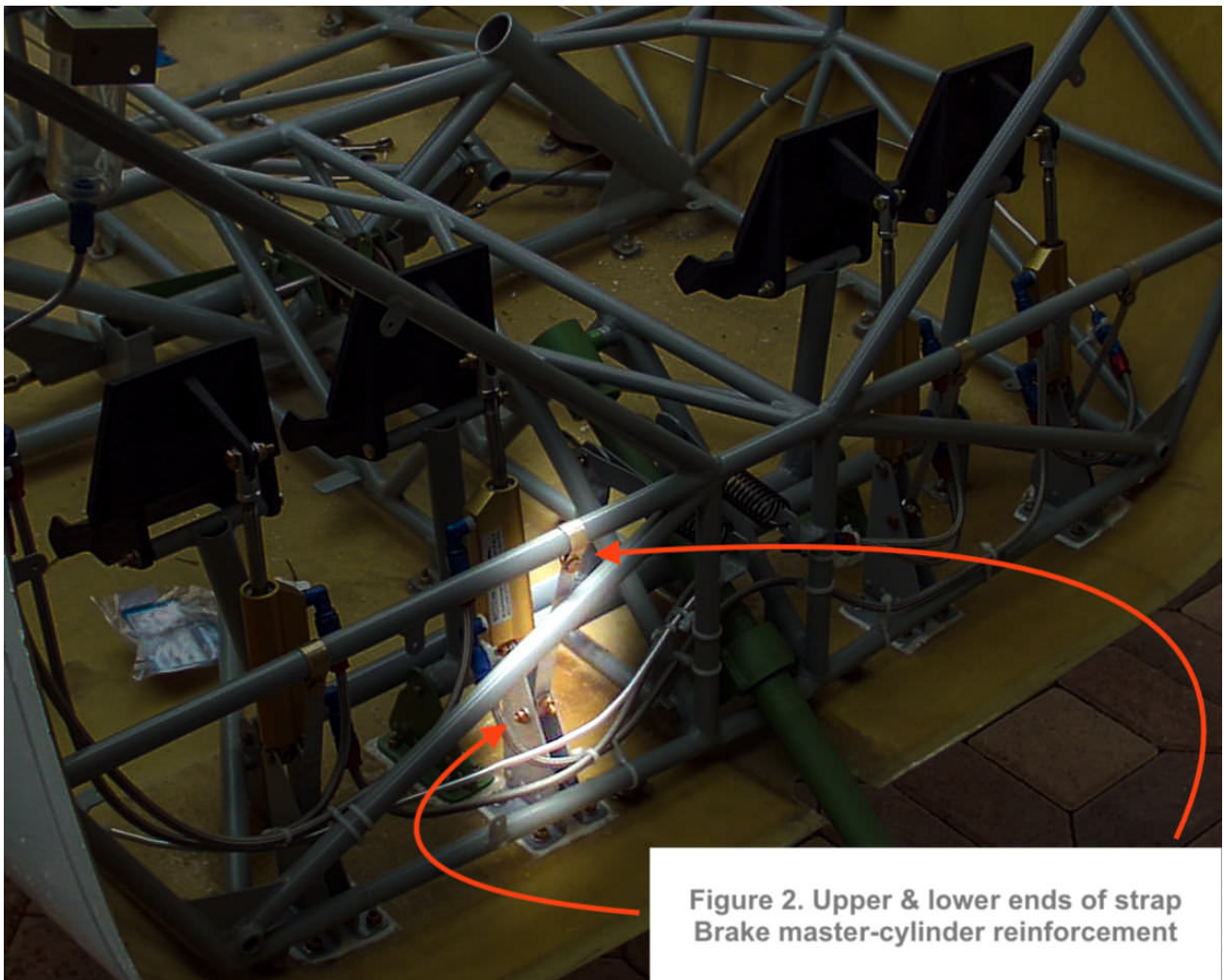
OPTIONAL

4. Make four 1/2' long bushings and install these on the AN3 bolts between the brackets.

—Ted Setzer



**Figure 1. Four brake master-cylinder reinforcements
12-in X 5/8-in aluminum straps**



**Figure 2. Upper & lower ends of strap
Brake master-cylinder reinforcement**